

**Garant****Die HSS, MF: 28X1****Order data**

Order number	141050 28X1
GTIN	4062406222376
Item class	11K

**Description****Version:**Closed, pre-slit form, **with tapered lead chamfer on both sides.****1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 65 mm

Height: 18 mm

**Technical description**

External Ø	65 mm
Pitch	1 mm
Tolerance class	DIN 13 6g
Height	18 mm
Thread size	M28×1

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		